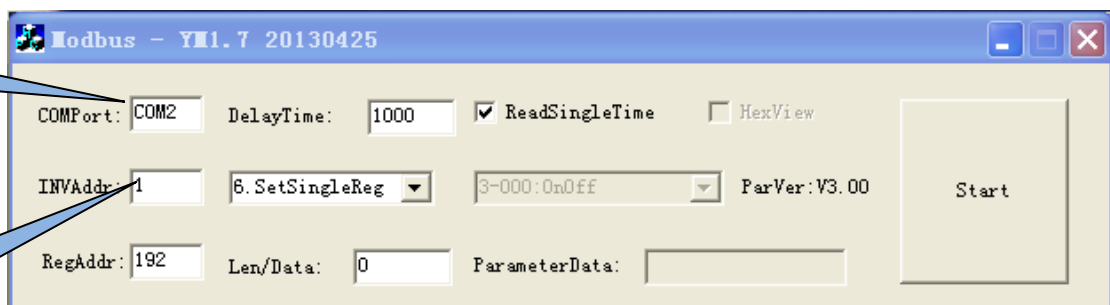


Procedure to disable Error 111

The Error 111 can be disabled by setting the register 192 to 0 using Modbus test software.

- 1: Activate
- 0: Disable

Open Modbus test software, Complete the required setting as per the below screenshot, and click “Start”.



It will show “!!--Rspone OK--!! “ if the setting is successful.

COM port address setting according to the configuration of your PC COM port.